



Material - DIN 1.5450

Standard Specification for Seemless Steel Tubes for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - DIN 1.5450 Seemless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 - 0.100	Normalising Forming	
Silicon	Si %	0.100 - 0.350		
Manganese	Mn %	0.600 - 0.800		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	0.200 max.		
Molybdenum	Mo %	0.400 0.500		
Aluminium	Al %	0.060 max.		
Copper	Cu %	0.300 max.	Mechanical Properties	
Titanium	Ti %	0.060 max.	Tensile Strength in Mpa	540 - 690
Boron	В %	0.002 -0.006	Yield Strength in Mpa	400 min.
Iron	Fe %	Balance	Elongation in %	17 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	27 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.5450	EN	European Union	Casting	
1.545	EN	European Union	Casting	
GS-8MnMo7 4	DIN	Germany	Casting	
1.543	DIN	Germany	Casting	
1.543	DIN	Germany	Casting	
GS-8MnMo7 4	UNI	Italy	Casting	
GS-8MnMo7 4	AFNOR NF	France	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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